



RS 400x

Thyristorised MMA Rectifier for Heavy Duty Industrial Applications



Heavy Duty and Rugged

RS 400x is a fully thyristorised MMA welding equipment designed for high productivity and heavy duty cycle applications.

- Superior Arc Control - Adjustable Arc Force
- User Friendly Control - Analog Ammeter and Voltmeter
- Machine Protection - Miniature Circuit Breaker
- Fine Setting - Dual Range Selection
- Suitable For Indoor and outdoor Use - Enclosed Output Terminals

Visit www.esabindia.com for more information.

Industry

- General Fabrication
- Construction and Projects
- Repair and Maintenance



Specifications / Technical data

	RS 400x
Mains Supply, V / Ph, Hz	415 ± 10% / 3, 50/60
Rated Input Power, KVA	19.5
Current Range, A	50 - 400
Permitted Load at 60% duty cycle, A	400
Permitted Load at 100% duty cycle, A	310
Open Circuit Voltage(OCV), V	70
Power Factor	0.85
Dimensions l x w x h, mm	705 x 420 x 790
Weight, Kg	130
Enclosure Class	IP21
Insulation Class	H
Cooling	Forced Air
Recommended Dia Electrode for Welding, mm	2.50 - 5.00

Ordering Information

Description	Part number	Description	Part number
RS 400x	4610 621 440	Welding Hand-Gloves	2001 005 001
Eco Arc II Helmet (83x108)	0700 000 986	HFR Weld Cable AL 70 Sq mm	4600 600 191
Handicool HC600	2002 001 001	Heavy Duty Earth Clamp 600	2002 002 001

Note: RS 400x is delivered with only power source.

2020- 01- 24 / ESAB reserves the right to alter specifications without prior notice.



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